## THE GASIFICATION PROCESS Advocates say a coal gasification plant operates more efficiently and consumes less fuel per kilowatt hour than a conventional coal-fired plant. The process is cleaner because coal is converted into a synthetic gas, which is easier to clean. The slurry and oxygen are 3 The Water and coal sprayed into the pressurized gasifier. mixture is are mixed into a slurry. partially ignited and turned into a synthetic gas called **Oxygen** syngas. Water Coal Feeder tubes Gasifier A THE CLEANUP 4 Syngas is pumped The cleanup process removes more Feeder Air than 90 percent of traditional out to be tubes compressor cleaned. pollutants from the raw synthetic gas. Particulate removal Gas cleanup/ Gasifier sulfur disposal Shift reactor Creates a higher proportion The waste, a glassy residue, can be of hydrogen used for paving roads. **E** COMPLETING THE CYCLE Synthetic gas conversion Some residual steam is sent Steam back to the gasifier to return continue the process. B USEFUL BYPRODUCTS Sulfur, hydrogen and other byproducts can be removed Fuel and and used to make marketable chemicals such as chemical methanol, ammonia and fertilizers. loading Combustion MAKING POWER The cleaned gas fires a combustion turbine that turns the rotors in a generator, Steam producing electricity. Generator turbine USING THE HEAT In a combined cycle process, the heat given off by the combustion turbine is captured and converted to steam. It powers a steam Generator POWER TO THE PEOPLE turbine, which drives another The generators connect to the power grid, taking energy electric generator, increasing to homes and businesses. One megawatt typically the electric output by about serves about 1,000 homes. When in operation, the a third. proposed Cinergy plant is expected to produce approximately 600 megawatts. Sources: Eastman Chemical Company, Cinergy The Enquirer/Charles W. Jones